



## Suction Blast Cabinets: Blasting Cabinet - SUPER BABY by GritSablare

### PRODUCT SPECIFICATIONS

#### Section I. Company Identification

##### Product Name

**Suction Blast Cabinets: Blasting Cabinet - SUPER BABY by GritSablare**

##### Distributor

##### GritSablare

Headquarter: 10 Eliza Zamfirescu Leonida Street, Bucharest

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#### Section II. Advantages

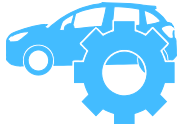
##### Overview:

- Compact and elegant design
- Simple operation
- Low material consumption
- Highly efficient dedusting
- Efficient function
- Environment-friendly function without dust harassment
- Adjustable material consumption

### Section III. Blasting Usage



Car Rims



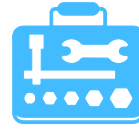
Car Parts



Gears



Agriculture



Tools



Marble



Wood

### Section IV. Product Description

- Model range SUPER BABY in stable sheet steel with attached dust filter and automatic blast media circulation.
- The system comes with CE-certificate and a technical documentation based on DIN EN 292-Teil 1, DIN EN 292-Teil 2, DIM EN 60 204-1, DIN EN 45014, and VDI 4500.
- The SUPER BABY has a large door that opens to the top and allows to put in the work pieces easily.
- Due to the mounted sinkhole the blast media circulation is possible without any other additional equipment. With the controls to adjust the blast media it is easy to adjust the blast-media consumption and to change the blast media type.
- A built-in nozzle-holder and an injector type blast-head with hardened air- and blast nozzle (manual operation), as well as a working grid allow an easy operation.
- A Shock-resistant linear fluorescent luminary gives glare-free light in the work area. The stable and dustproof blast cabin is a system for higher and highest needs. The cabin is powder coated (inside and outside) in colour RAL 7040.
- **One further advantage of the cabin is the very low height!**
- The cabin comes complete with:
  - All necessary compressed air and blast media hoses;
  - A high efficient blast dust separator with a special blast-dust exhauster with direct mounted three-phase AC motor, trigger, fine particulate air filter and cyclone pre-separator with safety switch.
- **The blast process is stopped automatically when the cabin door is opened!**
- A system to adjust draft air allows to perfectly using the exhaust ventilation even with very fine blast media to exhaust only the dust containing air.
- The cabin is also equipped with a service door for the filter cartridge.
- The attached control cabinet contains a motor protective switch, Start/Stop switch, solenoid valve, control lights, main switch, emergency Stop switch, contactor controls, implemented pressure reduction valve with manometer to adjust the blast pressure and compressed air supply 13 mm (1/2").

## Section V. Model Dimensions

| Model                           | Super Baby Gr. 2 | Super Baby Gr. 3 |
|---------------------------------|------------------|------------------|
| Work area width                 | 600 mm           | 850 mm           |
| Work area depth                 | 500 mm           | 600 mm           |
| Cabin width                     | 760 mm           | 1020 mm          |
| Cabin depth                     | 800 mm           | 1000 mm          |
| Cabin height                    | 1260 mm          | 1420 mm          |
| Weight                          | 130 kg           | 150 kg           |
| Exhauster motor rating          | 0,55 kW          | 0,55 kW          |
| Door size                       | 315 x 530 mm     | 450 x 830 mm     |
| Filter area of filter cartridge | 3 m <sup>2</sup> | 8 m <sup>2</sup> |
| Cyclone pre-separator           | 1 pcs.           | 2 pcs.           |

## Section VI. Optional equipment

- Blast nozzle with hard-metal insert
- Blast nozzle with boron carbide insert (recommended when using corundum or silicon blast media)
- Attached oil- and water separator with automatic condensate outlet
- Manual turntable with special bearing, diameter 200-300 mm
- Opening on both sides with multiple rubber curtains for rod materials
- Lining of blast cabin with special rubber material (light) as wear and noise protection for Super Baby Gr. 2
- Lining of blast cabin with special rubber material (light) as wear and noise protection for Super Baby Gr. 3
- Rotary drum, incl. Gear motor without timer Rotary drum, incl. Gear motor with timer
- Rubber plate, 3 mm thick, with 8mm perforation, to protect the metal grid of Super Baby Gr. 2
- Rubber plate, 3 mm thick, with 8mm perforation to protect the metal grid of Super Baby Gr. 3
- Noise reduction hood (recommended in laboratories)
- Operating hours counter, integrated in control cabinet
- Blow off gun, integrated (to clean blasted material)
- Base frame table

## Disclaimer/Statement of Liability

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